



Welding of Railway Vehicles and Components according to EN 15085-2

The Company: Transcal Engineering Limited

Welding Manufacturing Sites: N/A

Address: Racecourse Road, Pershore, Worcestershire, WR10 2DG.

Is certified to perform welding under certification level CL 3 according to EN 15085-2

Field of application: Fabrication / manufacture of interior railway components, "WITHOUT DESIGN". A small welding manufacturer with a single welding shop.

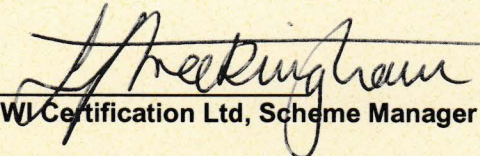
Range of Certification:

Welding Process according to EN ISO 4063	Material Group according to CEN ISO/TR 15608	Dimensions
135: MAG welding with solid wire	Group 1 Carbon steels	2.1mm – 20mm
141: TIG welding with solid filler material	Group 23 Heat treatable alloys	1.5mm – 20mm
786: Capacitor discharge stud welding with tip ignition	Group 8.1 Austenitic stainless steels with Cr ≤ 19%	4mm diameter (> 0.5mm thick)
786: Capacitor discharge stud welding with tip ignition	Group 8.1 Austenitic stainless steels with Cr ≤ 19%	6mm diameter (> 0.5mm thick)

Certificate Number: CWRVC/0032/GB

Valid Until: 25 February 2024
(subject to satisfactory periodic surveillance)

Issued On: 02 March 2021


TWI Certification Ltd, Scheme Manager

Issued by: TWI Certification Ltd, Granta Park, Great Abington, Cambridge, CB21 6AL, UK