



## Welding of Railway Vehicles and Components according to EN 15085-2

The Company: Transcal Engineering Ltd

Welding Manufacturing Sites: Pershore

Address: Racecourse Road, Pershore, WR10 2DG

Is certified to perform welding under certification level CL 1 according to EN 15085-2

Field of application: A small welding manufacturer of interior railway components without design, with a single welding shop.

Range of Certification:

Welding Process according to EN ISO 4063	Material Group according to CEN ISO/TR 15608	Dimensions
135: MAG	Group 1 Carbon steels	2.1mm – 20mm
141: TIG	Group 23 Heat treatable alloys	1.5mm – 20mm
784: Stud	Group 8.1 Austenitic stainless steels with Cr ≤ 19%	4mm Dia (>0.5mm THK)
786: Stud		6mm Dia (>0.5mm THK)

Responsible Welding Coordinator: Mr Alin-Mihai Luchian, European/International Welding Engineer (d.o.b 15 January 1991) Level A

Deputy Responsible Welding Coordinator: Mr Kevin Moss (d.o.b 4 May 1970) Level C

Certificate Number: CWRVC/032/GB

Valid Until: 9 November 2020  
(subject to satisfactory periodic surveillance)

Issued On: 20 November 2017

TWI Certification Ltd, Chief Executive